

Work Order ID 64657

Monday, December 13, 2010 10:24:00 AM

Page 1

Item ID: D206-746-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Shroud Airflow Heater System

Start Date: 12/13/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 12/31/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-12-13 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-746

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-746-011

CHG003

S 10/12/22

JG for BG 10-12-15
①

Pro →

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

L 10/12/15 ①

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S 10/12/22

①

DATE		STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			
10/12/16		# 100	multiply part missing of w/o & ITN instruction RL and LACK of Attention	10.12.22	ADD Part to kit D3475-041 B D3475-5 B CR2539-4-03 m=10B330	14/1/14	→ 10.12.17	10.12.22	10/12/16
				10.12.22	26x71 M/B L L L L L NASHY9A23320 wrote QM for AM60-10L to a6 pr kit not 80	11/4/88y	10.12.17	10.12.22	10/12/14
					update Bom + w/o. ADD of new Bom	10.12.22			
		# 100	Found ALSO parts that are not part of kit on w/o file list		Remove Parts and put Back in to stock D3472-041 B D3472-5	11/1/14			10/12/16

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

Work Order ID 64657

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Item ID: D206-746-011

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Start Date: 12/13/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 12/31/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-746-011

Location: _____
PPP rev: _____

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/12/22
C210112/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Page 1

Work Order ID: 64657

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev.A 06.03.23 new issue EC
 IPP rev.B 06.04.26 updated pick list EC
 IPP Rev:C 06-05-24 Per Rev A JLM
 IPP rev D 08.11.18 CHG 003 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-746-041 Rear Passenger Overhead Modification	417001	Manufactured	No			110	Each	0.0000	1	1			
D206-746-043 Blower Motor Assembly	Rev C	Manufactured	No			110	Each	0.0000	1	1			
D3467-041 Shroud Assembly		Manufactured	No			110	Each	3.0000	1	1			

Location Loc Qty Loc Code

ST157 1
 54214 1
 ST183 2
 34065 2

D3468-1 Seal		Manufactured	No			110	Each	0.0000	2	2			
D3468-3 Large Seal Strip		Manufactured	No			110	Each	5.0000	1	1			

Location Loc Qty Loc Code

ST060 5
 62921 3
 63308 2

64608
 B 64609
 34065
 B 64661
 62921

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Work Order ID: 64657

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Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

D3468-5

Manufactured No

110

Each

10.0000



Seal Strip



2 2

[Handwritten signature]

Location

Loc Qty

Loc Code

ST056

8

63309

8

ST059

2

62922

2

62922

D3469-041

Manufactured No

110

Each

3.0000



Shut-off Valve Assembly



1

[Handwritten signature]

Location

Loc Qty

Loc Code

ST159

3

36937

3

36937

D3471-5

Manufactured No

110

Each

0.0000



Stiffener



1

1

[Handwritten signature]

D3475-041

Manufactured No

110

Each

2.0000



Dump Outlet



1

12

[Handwritten signature]

Location

Loc Qty

Loc Code

ST062

2

62918

2

62918

D3475-5

Manufactured No

110

Each

2.0000



Screen



1

1

[Handwritten signature]

Location

Loc Qty

Loc Code

ST062

2

44623

2

44623

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Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

D3475-7
Scoop Outlet

Manufactured No

110

Each

1.0000

Location

Loc Qty

Loc Code

ST062

1

30470

1

110

Each

11.0000

D3475-9
Dump Outlet

Manufactured No

Location

Loc Qty

Loc Code

ST062

11

34395

11

110

Each

4.0000

D3478-041
Air Inlet Adapter

Manufactured No

Location

Loc Qty

Loc Code

ST157

4

35453

4

110

Each

9.0000

D3478-5
Screen

Manufactured No

Location

Loc Qty

Loc Code

ST157

9

35264

9

110

Each

9.0000

D3478-7
Inlet Gasket

Manufactured No

Location

Loc Qty

Loc Code

ST063

9

34401

9

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Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

S D3478-9 Manufactured No

110

Each

0.0000

1

1

Air Inlet Scoop

D3481-041 Manufactured No

110

Each

1.0000

1

1

Shut-off Valve Bracket

Location

Loc Qty

Loc Code

ST065

1

35164

1

S D3482-1 Manufactured No

110

Each

3.0000

1

1

Inlet Insulation Sock

Location

Loc Qty

Loc Code

ST161

3

34383

3

S D3482-11 Manufactured No

110

Each

6.0000

1

1

Insulation Hose, 30"

Location

Loc Qty

Loc Code

ST161

6

34384

6

S D3482-13 Manufactured No

110

Each

15.0000

1

1

Insulation Hose, 52"

Location

Loc Qty

Loc Code

ST161

15

31262

8

34385

7

64663 R 12/14/22

35164

34383

34384

31262

W/O:		WORK ORDER CHANGES					
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Work Order ID: 64657

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Parent Item Name: Shroud Airflow Heater System

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

D3482-3

 Outlet Insulation Sock

Manufactured No

110 Each

5.0000

1

1



Location

Loc Qty

Loc Code

ST161

5

34386

5


110 Each

5.0000

1



34386

D3482-5

 Insulation Hose, 20"

Manufactured No

Location

Loc Qty

Loc Code

ST161

5

34387

5


110 Each

3.0000

2



34387

D3482-7

 Insulation Hose, 36"

Manufactured No

Location

Loc Qty

Loc Code

ST161

3

34388

3


110 Each

5.0000

1



34388

D3482-9

 Insulation Hose, 48"

Manufactured No

Location

Loc Qty

Loc Code

ST161

5

34389

5

110 Each

7.0000

1



34389

D3483-1

 Red Label

Manufactured No

Location

Loc Qty

Loc Code

ST065

7

37259

7

37259

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Work Order ID: 64657

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

D3483-3

Manufactured No

110

Each

7.0000

1

1



Black Label

Location

Loc Qty

Loc Code

ST065

7

37260

7

37260

D3483-5

Manufactured No

110

Each

7.0000

1

1



Warning Label

Location

Loc Qty

Loc Code

ST065

7

37261

7

37261

31903

Purchased No

110

Each

22.0000

4

4



BLUE TERMINAL AMP

Location

Loc Qty

Loc Code

ST399

22

105542

6

105992

16

105542

AN3-3A

Purchased No

110

Each

203.0000

20

20



Bolt

Location

Loc Qty

Loc Code

ST350

203

115621

3

116400

200

116400

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W/O:		WORK ORDER CHANGES					
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Parent Item Name: Shroud Airflow Heater System

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

AN35
BOLT
Purchased No

110 Each 59.0000 3 3

Location Loc Qty Loc Code

ST350 59

100771 9

105978 50

AN960-10L
Washer
NAS1149F0332P Purchased No

110 Each 4,073.000 20 20

Location Loc Qty Loc Code

ST348 4073

101340 4073

AN960-4L
washer
NAS1149FN416P Purchased No

110 Each 665.0000 5 5

Location Loc Qty Loc Code

ST345 665

101389 665

AN960-8
WASHER
NAS1149FN832P Purchased No

110 Each 9.0000 10 10

Location Loc Qty Loc Code

ST347 9

19356 9

CR3223-4-3
Cherry Rivet
Purchased No

110 Each 95.0000 5 5

Location Loc Qty Loc Code

ST312 95

110153 95

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 64657

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

DCS549 Purchased No

110 Each

1.0000

2 2

TURN-TO-LOCK CONTROL

Location

Loc Qty

Loc Code

ST155

1

112975

1

110

f

72.0000

10

10

M22759/16-16-9

Purchased

No

16GA ELECTRICAL WIRE, 120" LONG

Location

Loc Qty

Loc Code

ST394

72

105960

72

110

Each

336.0000

10

10

MS21083N08

Purchased

No

NUT

Location

Loc Qty

Loc Code

ST304

336

100771

16

100798

320

110

Each

54.0000

10

10

MS21919-DG3

Purchased

No

CLAMP

Location

Loc Qty

Loc Code

ST306

54

109752

54

110

Each

2.0000

2

2

MS21919-DG44

Purchased

No

CLAMP

Location

Loc Qty

Loc Code

ST306

2

110153

2

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

MS21919-DG48

Purchased

No

110

Each

8.0000

1

1

CLAMP

Location

Loc Qty

Loc Code

ST306

8

100798

8

MS24166-D1

Purchased

No

110

Each

0.0000

1

1

RELAY

MS25244-15

Purchased

No

110

Each

3.0000

1

1

BREAKER

Location

Loc Qty

Loc Code

ST290

3

110180

1

110439

2

MS25244-75

Purchased

No

110

Each

3.0000

1

1

CIRCUIT BREAKER

Location

Loc Qty

Loc Code

ST290

3

110302

3

MS27039-08-16

Purchased

No

110

Each

86.0000

10

10

SCREW PAN HD

Location

Loc Qty

Loc Code

ST291

86

112466

86

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W/O:		WORK ORDER CHANGES					
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Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

MS35058-22 Purchased No

110 Each

0.0000

1

1

SWITCH

NAS43DD3-16N

Purchased No

110 Each

29.0000

10

10

SPACER

LocationLoc QtyLoc Code

ST279

29

104311

29

NAS43DD3-48FC

Purchased No

110 Each

11.0000

2

2

Spacer

LocationLoc QtyLoc Code

ST279

11

105978

11

NAS679A3

Purchased No

110 Each

13.0000

6

6

NUT SELF LOCK

LocationLoc QtyLoc Code

ST280

13

110180

13

QS200-44S OR QS 200 M445

Purchased No

110 Each

1.0000

6

6

CLAMP

LocationLoc QtyLoc Code

ST450

1

112679

1

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Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

QS200-56S

Purchased

No

110

Each

9.0000

8

8

CLAMP

Location

Loc Qty

Loc Code

ST295

9

115905

9

SCEET-11

Purchased

No

110

f

25.0000

12

12

SCEET

Location

Loc Qty

Loc Code

ST029

25

106050

3

113229

11

113405

11

SCEET-12

Purchased

No

110

f

12.0000

11

11

Hose 3" Diameter

Location

Loc Qty

Loc Code

ST011

12

110277

12

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W/O:		WORK ORDER CHANGES					
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REFERENCE ONLY

7.0 PARTS LIST

Qty -011	Qty -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		D3467-041	SHROUD ASSEMBLY (CAM-1984-004)
2		D3468-1	SEAL
1		D3468-3	LARGE SEAL STRIP
2		D3468-5	SEAL STRIP
1		D3469-041	SHUT-OFF VALVE ASSEMBLY (CAM-1984-005)
1		D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
1		D3471-5	STIFFENER (CAM-1984-008-4)
	2	D3472-041	CABIN HEAT OUTLET DEFLECTOR (CAM-1984-012)
	2	D3472-5	DOUBLER (CAM-1984-017-6)
1		D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
2		D3475-041	DUMP OUTLET (CAM-1984-013-27)
1		D3475-5	SCREEN (CAM-1984-013-25)
1		D3475-7	SCOOP OUTLET (CAM-1984-013-22)
1		D3475-9	GASKET
1		D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
1		D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
1		D3478-041	AIR INLET ADAPTER (CAM-1984-016)
1		D3478-5	SCREEN
1		D3478-7	GASKET
1		D3478-9	INLET SCOOP
	2	D3479-041	INLET ADAPTER (CAM-1984-017-22)
	2	D3480-041	EYEBALL INLET ADAPTER (CAM-1984-017-23)
	2	D3480-043	EYEBALL ADAPTER (CAM-1984-017-19)
	2	D3480-7	GASKET (CAM-1984-017-21)
1		D3481-041	SHUT-OFF VALVE BRACKET (CAM-1984-018)
1		D3482-1	INLET INSULATION SOCK (CAM-003-34)
1		D3482-3	OUTLET INSULATION SOCK (CAM-003-34)
1		D3482-5	HOSE INSULATION (CAM-003-34)
2		D3482-7	HOSE INSULATION (CAM-003-34)
1		D3482-9	HOSE INSULATION (CAM-003-34)
1		D3482-11	HOSE INSULATION (CAM-003-34)
1		D3482-13	HOSE INSULATION (CAM-003-34)
1		D3483-1	DUMP VALVE PLACARD (CAM-003-21)
1		D3483-3	SHUT-OFF VALVE PLACARD (CAM-003-22)
1		D3483-5	WARNING PLACARD

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Revision: A

Date: 06.05.16

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7.0 PARTS LIST (CONTINUED)

QTY -011	QTY -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
(1)		26D71	JANITROL BLOWER MOTOR ASS'Y (EQUIV. 26D71-1)
4		320565	RING CONNECTOR (EQUIV. 31903 BLUE TERMINAL AMP)
	2	9977009-4	BELL EYEBALL VENT
26		AN3-3A	BOLT
	8	AN3-4A	BOLT
3		AN3-5	BOLT
5		AN960-4L	WASHER
10		AN960-8	WASHER
3		AN960-10	WASHER
26	16	AN960-10L	WASHER
	24	CR2248-4-2	RIVET (EQUIV. NAS1739B4-2)
(5)		CR2539-4-03	RIVET (EQUIV. CR3223-4-03)
2		DCS54-9	PUSH/PULL CONTROL
	1	HA-000611	CARBON MONOXIDE INDICATOR
1		M22759/16-16-9	.16GA ELECTRICAL WIRE, 120" LONG
10		MS21083-N08	NUT
10		MS21919DG-3	CLAMP
2		MS21919DG-44	CLAMP
1		MS21919DG-48	CLAMP
1		MS24166D1	RELAY
1		MS25244-7.5	CIRCUIT BREAKER
1		MS25244-15	CIRCUIT BREAKER
10		MS27039-0816	SCREW
	8	MS27039-1-10	SCREW
1		MS35058-22	SWITCH
10		NAS43DD3-16N	SPACER
2		NAS43DD3-48FC	SPACER
	12	NAS1738B4-2	RIVET
6	8	NAS679A3	NUT
6		QS200 44 S	CLAMP
8		QS200 56 S	CLAMP
12'		SCEET 11	Ø2.75" HOSE
11'		SCEET 12	Ø3.00" HOSE
	4	TY-527M	TY RAP

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Revision: A
Date: 06.05.16

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-746 REV. A

REF. CANADIAN STC: SH05-45 ISSUE 1

FAA STC: SH3367NM DATED OCT. 13, 2005

REFERENCE ONLY

8

The Parts List of Installation Instructions IIN-D206-746 Rev. A should be amended as follows:

Qty -011	Qty -041	Qty -043	Part Number	Description
X			D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X		D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		X	D206-746-043	BLOWER MOTOR ASSEMBLY
		1	D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
		1	D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
		1	D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
		1	D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
		2	D3585-1	SET SCREW
		2	D3742-1	BEARING
		A/R	26221	LOCTITE 226 THREADLOCKER
		1	26D71	BLOWER MOTOR (26D71-1)
		6	AN3-3A	BOLT
		6	AN960-10	WASHER
		3	MS27039-08-04	MACHINE SCREW
		3	MS35333-38	LOCK WASHER
		A/R	MS20995-025E	LOCK WIRE

△

Furthermore, any mention of "Blower Motor Assembly" appearing in Installation Instructions IIN-D206-746 Rev. A, and Installation Drawing D206-746 Rev. A, should be replaced by D206-746-043 Blower Motor Assembly.

For assembly instructions of D206-746-043 Blower Motor Assembly, refer to page 2 of this DSI.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 08.01.20
CERT. NO.: SH05-45
ISSUE NO.: 1

C	ADD D3742-1 BEARING; UPDATE FORMAT	PH	08.01.20
B	ADD D3585-1 & DETAIL B	MB	07.01.02
A	NEW ISSUE	MB	06.08.09
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		DSI 9341	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BLOWER MOTOR ASSEMBLY	NTS
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